Safety Data Sheet

According to OSHA HCS 2012 (29 CFR 1910.1200)



Product Identifier	Red Line® Alcohol Fuel Two-Cycle Premix		
SDS Number Relevant identified uses Uses Advised Against 24 Hour Emergency Phone Number	828978 2-Cycle Oil All others		
Manufacturer/Supplier RED LINE SYNTHETIC OIL CORP. 6100 Egret Court Benicia, CA 94510	SDS Information Phone: 1-707-745-6100	Technical Information 1-707-745-6100	

SECTION 2: Hazard identification

Classified Hazards

H302 -- Acute Toxicity, Oral -- Category 4

H331 -- Acute toxicity, Inhalation -- Category 3

H315 -- Skin corrosion/irritation -- Category 2 H319 -- Eye damage/irritation -- Category 2A

H412 -- Hazardous to the aquatic environment, chronic toxicity -- Category 3

Label Elements

Other Hazards

None Known

DANGER

Toxic if inhaled Harmful if swallowed Causes skin irritation Causes serious eye irritation Harmful to aquatic life with long lasting effects

Avoid breathing dust/fume/gas/mist/vapours/spray; Wash skin thoroughly after handling; Do not eat, drink or smoke when using this product; Use only outdoors or in a well-ventilated area; Avoid release to the environment; Wear protective gloves/protective clothing and eye/face protection; IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician; Rinse mouth; IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing; Call a POISON CENTER or doctor/physician; IF ON SKIN: Wash with plenty of soap and water; If skin irritation occurs: Get medical advice/attention; IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing; If eye irritation persists: Get medical advice/attention; Take off contaminated clothing and wash before reuse; Store in a well-ventilated place. Keep container tightly closed; Dispose of contents/ container to an approved waste disposal plant

SECTION 3: Composition/information on ingredients

Chemical Name	CASRN	Concentration ¹
Non-Hazardous Materials	VARIOUS	59.8 - 67.1
Tall Oil Diethanolamide	68155-20-4	22.5 - 27.5
Polyetheramine	224622-34-8	8.9 - 10.9
Naphtha, petroleum, hydrodesulfurized heavy	64742-82-1	1.5 - 1.8

¹ All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

SECTION 4: First aid measures

Eye Contact: For direct contact, remove contact lenses if present and easy to do. Immediately hold eyelids apart and flush the affected eye(s) with clean water for at least 20 minutes. Seek immediate medical attention.

Skin Contact: Remove contaminated shoes and clothing, and flush affected area(s) with large amounts of water. If skin surface is damaged, apply a clean dressing and seek medical attention. If skin surface is not damaged, cleanse affected area(s) thoroughly by washing with mild soap and water or a waterless hand cleaner. If irritation or redness develops, seek medical attention. Wash contaminated clothing before reuse.

Inhalation: Immediately move victim away from exposure and into fresh air in a position comfortable for breathing. If respiratory symptoms or other symptoms of exposure develop, seek immediate medical attention. If victim is not breathing, clear airway and immediately begin artificial respiration. If breathing difficulties develop, oxygen should be administered by qualified personnel. Seek immediate medical attention.

Ingestion: If swallowed, seek emergency medical attention. If victim is drowsy or unconscious and vomiting, place on the left side with the head down and do not give anything by mouth. If victim is conscious and alert and ingestion occurred within the last hour, vomiting should be induced for ingestions of several swallows (2 ounces in an adult) preferably under direction from a physician or poison center. Do not leave victim unattended and observe closely for adequacy of breathing.

Most important symptoms and effects, both acute and delayed: Dry skin and possible irritation with repeated or prolonged exposure. Inhalation of oil mists or vapors generated at elevated temperatures may cause respiratory irritation. Accidental ingestion can result in minor irritation of the digestive tract, nausea and diarrhea.

Notes to Physician: Acute aspirations of large amounts of oil-laden material may produce a serious aspiration pneumonia. Patients who aspirate these oils should be followed for the development of long-term sequelae. Inhalation exposure to oil mists below current workplace exposure limits is unlikely to cause pulmonary abnormalities.

SECTION 5: Firefighting measures

NFPA 704 Hazard Class

Health: 2 Flammability: 1 Instability: 0



0 (Minimal) 1 (Slight) 2 (Moderate) 3 (Serious) 4 (Severe)

Extinguishing Media: Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212°F / 100°C. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces. Simultaneous use of foam and water on the same surface is to be avoided as water destroys the foam.

Specific hazards arising from the chemical

Unusual Fire & Explosion Hazards: This material may burn, but will not ignite readily. If container is not properly cooled, it can rupture in the heat of a fire.

Hazardous Combustion Products: Combustion may yield smoke, carbon monoxide, and other products of incomplete combustion. Oxides of sulfur, nitrogen or phosphorus may also be formed.

Special protective actions for firefighters: For fires beyond the initial stage, emergency responders in the immediate hazard area should wear protective clothing. When the potential chemical hazard is unknown, in enclosed or confined spaces, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done safely. Move undamaged containers from immediate hazard area if it can be done safely. Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done safely. Avoid spreading burning liquid with water used for cooling purposes.

See Section 9 for Flammable Properties including Flash Point and Flammable (Explosive) Limits

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures: This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay upwind and away from spill/release. Avoid direct contact with material. For large spillages, notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Wear appropriate protective equipment, including respiratory protection, as conditions warrant (see Section 8). See Sections 2 and 7 for additional information on hazards and precautionary measures.

Environmental Precautions: Stop and contain spill/release if it can be done safely. Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Use water sparingly to minimize environmental contamination and reduce disposal requirements. If spill occurs on water notify appropriate authorities and advise shipping of any hazard. Spills into or upon navigable waters, the contiguous zone, or adjoining shorelines that cause a sheen or discoloration on the surface of the water, may require notification of the National Response Center (phone number 800-424-8802).

Methods and material for containment and cleaning up: Notify relevant authorities in accordance with all applicable regulations. Immediate cleanup of any spill is recommended. Dike far ahead of spill for later recovery or disposal. Absorb spill with inert material such as sand or vermiculite, and place in suitable container for disposal. If spilled on water remove with appropriate methods (e.g. skimming, booms or absorbents). In case of soil contamination, remove contaminated soil for remediation or disposal, in accordance with local regulations.

Recommended measures are based on the most likely spillage scenarios for this material; however local conditions and regulations may influence or limit the choice of appropriate actions to be taken. See Section 13 for information on appropriate disposal.

SECTION 7: Handling and storage

Precautions for safe handling: Wash thoroughly after handling. Wear protective gloves/clothing and eye/face protection. Avoid breathing vapors or mists. Use only outdoors or in well-ventilated area. Do not eat, drink, or smoke when using this product. Keep away from flames and hot surfaces. Use good personal hygiene practices and wear appropriate personal protective equipment (see section 8). Spills will produce very slippery surfaces. Used motor oils have been shown to cause skin cancer in mice after repeated application to the skin without washing. Brief or intermittent skin contact with used motor oil is not expected to cause harm if the oil is thoroughly removed by washing with soap and water. Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. Do not wear contaminated clothing or shoes.

Conditions for safe storage: Keep container(s) tightly closed and properly labeled. Use and store this material in cool, dry, well-ventilated area away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1, and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

SECTION 8: Exposure controls/personal protection

Chemical Name	ACGIH	OSHA	Other
Naphtha, petroleum, hydrodesulfurized heavy	TWA: 300 ppm (as Gasoline)		0.5 ppm TWA8hr (as benzene) 0.25 ppm TWA12hr (as benzene) 2.5 ppm STEL (as benzene) (Phillips 66 Guidelines)

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

Engineering controls: If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits, additional engineering controls may be required.

Eye/Face Protection: The use of eye protection (such as splash goggles) that meets or exceeds ANSI Z.87.1 is recommended when there is potential liquid contact to the eye. Depending on conditions of use, a face shield may be necessary.

Skin/Hand Protection: The use of gloves impervious to the specific material handled is advised to prevent skin contact. Users should check with manufacturers to confirm the breakthrough performance of their products. Suggested protective materials: Nitrile Depending on exposure and use conditions, additional protection may be necessary to prevent skin contact including use of items such as chemical resistant boots, aprons, arm covers, hoods, coveralls, or encapsulated suits.

Respiratory Protection: Where there is potential for airborne exposure above the exposure limit a NIOSH certified air purifying respirator equipped with organic vapor cartridges/canisters with R or P95 filters may be used. A respiratory protection program that meets or is equivalent to OSHA 29 CFR 1910.134 and ANSI Z88.2 should be followed whenever workplace conditions warrant a respirator's use. Air purifying respirators provide limited protection and cannot be used in atmospheres that exceed the maximum use concentration (as directed by regulation or the manufacturer's instructions), in oxygen deficient (less than 19.5 percent oxygen) situations, or under conditions that are immediately dangerous to life and health (IDLH).

Other Protective Equipment: Eye wash and quick-drench shower facilities should be available in the work area. Thoroughly clean shoes and wash contaminated clothing before reuse.

Suggestions provided in this section for exposure control and specific types of protective equipment are based on readily available information. Users should consult with the specific manufacturer to confirm the performance of their protective equipment. Specific situations may require consultation with industrial hygiene, safety, or engineering professionals.

SECTION 9: Physical and chemical properties

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm). Data represent typical values and are not intended to be specifications.

Appearance: Amber	Flash Point: 266 °F / 130 °C
Physical Form: Liquid	Test Method: Pensky-Martens Closed Cup (PMCC), ASTM D93, EPA 1010
Odor: Slight hydrocarbon	Initial Boiling Point/Range: No data
Odor Threshold: No data	Vapor Pressure: No data
pH: Not applicable	Partition Coefficient (n-octanol/water) (Kow): No data
Vapor Density (air=1): >1	Methog/Eregging Point: No data
Vapor Density (air=1): >1	Melting/Freezing Point: No data
Upper Explosive Limits (vol % in air): No data	Auto-ignition Temperature: No data
Lower Explosive Limits (vol % in air): No data	Decomposition Temperature: No data
Evaporation Rate (nBuAc=1): No data	Specific Gravity (water=1): 0.9646 @ 60°F (15.6°C)
Particle Size: Not applicable	Bulk Density: 8.0 lbs/gal
Percent Volatile: No data	Viscosity: 12.3 cSt @ 100°C; 109.2 cSt @ 40°C
Flammability (solid, gas): Not applicable	Solubility in Water: Insoluble

SECTION 10: Stability and reactivity

Reactivity: Not chemically reactive.

Chemical stability: Stable under normal ambient and anticipated conditions of use.

Possibility of hazardous reactions: Hazardous reactions not anticipated.

Conditions to avoid: Extended exposure to high temperatures can cause decomposition. Avoid all possible sources of ignition.

Incompatible materials: Avoid contact with strong oxidizing agents and strong reducing agents.

Hazardous decomposition products: Not anticipated under normal conditions of use, During use in engines, contamination of oil with low levels of hazardous fuel combustion by-products (e.g. polycyclic aromatic hydrocarbons) may occur.

SECTION 11: Toxicological information

Information on Toxicological Effects

Substance / Mixture

Acute Toxicity	Hazard	Additional Information	LC50/LD50 Data
Inhalation	Toxic if inhaled		0.71 mg/L (mist, estimated)
Dermal	Unlikely to be harmful		> 2 g/kg (estimated)

Oral	Harmful if swallowed	1.7 g/kg

Aspiration Hazard: Not expected to be an aspiration hazard.

Skin Corrosion/Irritation: Causes skin irritation. Repeated exposure may cause skin dryness or cracking.

Serious Eye Damage/Irritation: Causes serious eye irritation.

Skin Sensitization: No information available on the mixture, however none of the components have been classified for skin sensitization (or are below the concentration threshold for classification).

Respiratory Sensitization: No information available.

Specific Target Organ Toxicity (Single Exposure): No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

Specific Target Organ Toxicity (Repeated Exposure): No information available on the mixture, however none of the components have been classified for target organ toxicity (or are below the concentration threshold for classification).

Carcinogenicity: No information available on the mixture, however none of the components have been classified for carcinogenicity (or are below the concentration threshold for classification).

Germ Cell Mutagenicity: No information available on the mixture, however none of the components have been classified for germ cell mutagenicity (or are below the concentration threshold for classification).

Reproductive Toxicity: No information available on the mixture, however none of the components have been classified for reproductive toxicity (or are below the concentration threshold for classification).

Information on Toxicological Effects of Components

Naphtha, petroleum, hydrodesulfurized heavy

Carcinogenicity: Two year inhalation studies of vaporized unleaded gasoline produced an increased incidence of kidney tumors in male rats and liver tumors in female mice. Repeated skin application of various petroleum naphthas in mice for two years resulted in an increased incidence of skin tumors but only in the presence of severe skin irritation. Follow-up mechanistic studies suggest that the occurrence of these tumors may be the consequence of promotional processes and not relevant to human risk assessment. Epidemiology data collected from a study of more than 18,000 petroleum marketing and distribution workers showed no increased risk of leukemia, multiple myeloma, or kidney cancer from gasoline exposure. Unleaded gasoline has been identified as a possible carcinogen by the International Agency for Research on Cancer.

Reproductive Toxicity: No evidence of developmental toxicity was found in pregnant laboratory animals (rats and mice) exposed to high vapor concentrations of unleaded gasoline and petroleum naphthas via inhalation. A two-generation reproductive toxicity study of vapor recovery gasoline did not adversely affect reproductive function or offspring survival and development.

Target Organ(s): Two year inhalation studies of wholly vaporized unleaded gasoline, and 90 days studies of various petroleum naphthas, did not produce significant target organ toxicity in laboratory animals. Nephropathy in male rats, characterized by the accumulation of alpha-2-u- globulin in epithelial cells of the proximal tubules was observed, however follow-up studies suggest that these changes are unique to the male rat.

Alkylated Diphenylamine

Target Organ(s): Certain alkylated diphenylamine compounds may produce limited evidence of adverse effects on the liver and testicles of rabbits following prolonged and repeated dermal exposures at high dosages.

Hindered Alkyl Phenol

Target Organ(s): The hindered alkyl phenol in this product has demonstrated adverse effects on the liver in rats, mice and monkeys. These effects occured at doses that exceed the limit for classification in the US, Canada and the EU.

SECTION 12: Ecological information

GHS Classification:

H412 -- Hazardous to the aquatic environment, chronic toxicity -- Category 3 Harmful to aquatic life with long lasting effects.

Toxicity: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Persistence and Degradability: The product is slightly soluble in water. It can be largely eliminated from the water by abioticprocesses, e.g. mechanical separation.

Bioaccumulative Potential: The product contains components with potential for bioaccumulation

Mobility in Soil: Because of its low solubility, this substance is expected to have low mobility in soil.

Other adverse effects: None anticipated.

SECTION 13: Disposal considerations

The generator of a waste is always responsible for making proper hazardous waste determinations and needs to consider state and local requirements in addition to federal regulations. This material, if discarded as produced, would not be a federally regulated RCRA "listed" hazardous waste and is not believed to exhibit characteristics of hazardous waste. See Sections 7 and 8 for information on handling, storage and personal protection and Section 9 for physical/chemical properties. It is possible that the material as produced contains constituents which are not required to be listed in the SDS but could affect the hazardous waste determination. Additionally, use which results in chemical or physical change of this material could subject it to regulation as a hazardous waste. This material under most intended uses would become "Used Oil" due to contamination by physical or chemical impurities. Whenever possible, Recycle used oil in accordance with applicable federal and state or local regulations. Container contents should be completely used and containers should be emptied prior to discard.

SECTION 14: Transport information

UN Number: Not regulated UN proper shipping name: None Transport hazard class(es): None Packing Group: None Environmental Hazards: This product does not meet the DOT/UN/IMDG/IMO criteria of a marine pollutant Special precautions for user: If shipped by land in a packaging having a capacity of 3,500 gallons or more, the provisions of 49 CFR, Part 130 apply. (Contains oil) Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not applicable

SECTION 15: Regulatory information

CERCLA/SARA - Section 302 Extremely Hazardous Substances and TPQs (in pounds):

This material does not contain any chemicals subject to the reporting requirements of SARA 302 and 40 CFR 372.

CERCLA/SARA - Section 311/312 (Title III Hazard Categories)

Acute Health Hazard:	Yes
Chronic Health Hazard:	No
Fire Hazard:	No
Pressure Hazard:	No
Reactive Hazard:	No

CERCLA/SARA - Section 313 and 40 CFR 372:

This material does not contain any chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372.

EPA (CERCLA) Reportable Quantity (in pounds):

This material does not contain any chemicals with CERCLA Reportable Quantities.

California Proposition 65:

This material does not contain any chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm at concentrations that trigger the warning requirements of California Proposition 65.

International Hazard Classification

Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the Regulations.

WHMIS Hazard Class:

D1B - Toxic materials D2B - Toxic materials

International Inventories

All components are either listed on the US TSCA Inventory, or are not regulated under TSCA. All components are either on the DSL, or are exempt from DSL listing requirements.

U.S. Export Control Classification Number: EAR99

SECTION 16: Other information

Issue Date:	Previous Issue Date:	SDS Number	Status:
29-Apr-2015	None	828978	FINAL

Revised Sections or Basis for Revision:

New SDS

Precautionary Statements:

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P264 - Wash skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P271 - Use only outdoors or in a well-ventilated area

P273 - Avoid release to the environment

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

P330 - Rinse mouth

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P332 + P313 - If skin irritation occurs: Get medical advice/attention

P311 - Call a POISON CENTER or doctor/physician

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

P362 - Take off contaminated clothing and wash before reuse

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P501 - Dispose of contents/ container to an approved waste disposal plant

P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing

Guide to Abbreviations:

ACGIH = American Conference of Governmental Industrial Hygienists; CASRN = Chemical Abstracts Service Registry Number; CEILING = Ceiling Limit (15 minutes); CERCLA = The Comprehensive Environmental Response, Compensation, and Liability Act; EPA = Environmental Protection Agency; GHS = Globally Harmonized System; IARC = International Agency for Research on Cancer; INSHT = National Institute for Health and Safety at Work; IOPC = International Oil Pollution Compensation; LEL = Lower Explosive Limit; NE = Not Established; NFPA = National Fire Protection Association; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; PEL = Permissible Exposure Limit (OSHA); SARA = Superfund Amendments and Reauthorization Act; STEL = Short Term Exposure Limit (15 minutes); TLV = Threshold Limit Value (ACGIH); TWA = Time Weighted Average (8 hours); UEL = Upper Explosive Limit; WHMIS = Worker Hazardous Materials Information System (Canada)

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